

EHS Policy on Pharmaceutical In Environment				
COHANCE/ENV/003	00	04.12.2022		

## 1. Introduction

Cohance Lifesciences is committed to sustainable and responsible pharmaceutical manufacturing practices that prioritize the protection of the environment. As a Zero Liquid Discharge (ZLD) manufacturing plant, we recognize the critical importance of minimizing our environmental footprint and promoting the well-being of the ecosystems in which we operate. This policy outlines our commitment to responsible environmental management in the pharmaceutical sector.

#### 2. Compliance with Regulations

Cohance Lifesciences is dedicated to full compliance with all applicable environmental laws, regulations, and standards at the local, national, and international levels. We will actively monitor and adapt to changes in environmental requirements, striving for continuous improvement in our environmental performance.

## 3. Zero Liquid Discharge (ZLD) Commitment

As a ZLD manufacturing plant, Cohance Lifesciences will maintain a strict commitment to the effective management and elimination of liquid waste discharge. Our ZLD systems will be regularly monitored and optimized to ensure maximum efficiency in treating and recycling process water.

#### 4. Pollution Prevention

We will continually assess our operations to identify and minimize potential sources of environmental pollution. Cohance Lifesciences will invest in the latest technologies and practices to prevent the release of pollutants into the air, water, and soil.

#### 5. Sustainable Sourcing and Production

Cohance Lifesciences will prioritize sustainable sourcing of raw materials and use environmentally friendly processes in pharmaceutical manufacturing. We will seek to reduce resource consumption, minimize waste generation, and optimize energy use.

#### 6. Resource Conservation

Efforts to conserve natural resources will be a fundamental part of our operations. Cohance Lifesciences will implement practices such as water and energy conservation, waste reduction, and recycling to minimize our environmental impact.

## 7. Environmental Education and Training

We are committed to raising awareness among our employees regarding the importance of environmental conservation. Cohance Lifesciences will provide regular training and education programs to ensure that our staff is well-informed about environmental policies and practices.



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## 8. Sustainable Transportation

We will encourage sustainable commuting practices among our employees, such as carpooling, public transportation, and the use of eco-friendly vehicles, to reduce emissions and our carbon footprint.

## 9. Stakeholder Engagement

Cohance Lifesciences will engage with local communities, regulatory bodies, and other stakeholders to foster open and transparent communication about our environmental initiatives. We will actively seek input and feedback from these parties to improve our environmental performance.

# 10. Reporting and Performance Metrics

We will establish key performance indicators (KPIs) and regularly report on our progress toward achieving environmental sustainability goals. Cohance Lifesciences will be committed to achieving and, where possible, exceeding our environmental performance targets.

## 11. Continuous Improvement

We are dedicated to the ongoing improvement of our environmental management systems. Cohance Lifesciences will regularly review and update this policy to reflect changes in technology, regulations, and best practices in environmental conservation.

## 12. Conclusion

At Cohance Lifesciences, we understand that our pharmaceutical manufacturing operations have a significant impact on the environment. We are unwavering in our commitment to sustainable and responsible practices, including Zero Liquid Discharge, as we strive to minimize our environmental footprint, protect natural resources, and contribute positively to the well-being of our communities and the planet.

This policy represents our dedication to environmental stewardship and serves as a guiding document for all our employees and stakeholders.

Approved By

Dr. Prasada Raju Managing Director & CEO Date: Dec 4th, 2022 Place: Hyderabad, Telangana, INDIA